## MOUNTING INSTRUCTIONS

WARNING : THE FOLLOWING INSTRUCTINS CONTAINS IMPORTANT SAFETY INFORMATION AND MUST BE FORWARDED TO THE BOAT OWNER.

1. C.614 CABLE INSTALLATION
Select a cable path as direct as possible with a minimum numbers of bends. Sharp and unnecessary bends in the cable can result in poor steering system performance and shortened cable life. The minimum bend radius is 8 inch.

2 HELM INSTALLATION ON THE DASH
DRILLING OF THE DASH.
Make n.3 holes dm. 0.355 inch and n.1 hole dm.2.64 inch.

ATACHING THE MOUNTING BRACKET
Attach the helm aluminium plate n.3 to the dash using the n.3 M8X35 screws (5) ,the n.3 washers (4) and n.3 self-locking nut M8 (2).Max. torque : 52 in/lbs.

MOUNTING IN THE HELM ASSEMBLY (FIG.1)
The helm assembly (1) cab be attached in 3 different position ( every 120°).The position selected should be determined by where the cable can be installed with a minimum of cables bends. Attach the helm assembly to the aluminium plate using the n.3 M8x25 screws (10) and n.3 washers (11) . Max torque : 52 in/lbs.

4. BEZEL INSTALLATION
Place the bezel .
Fix the bezel to the dash using n.3 screws (6).
Note:
The cable must never undergo too sharp  bends, the minimum radius  should be 8 inch.

6. CABLE CONNECTION TO THE HELM (FIG.2)
Note:
Determine the entrance position, insert the helical cable into the mouuth of the steering helm and rotate the wheel to align the cable conduit with the hole B of the steering helm.
Attach the cable conduit with the screw (13) and nut (14) .

3. TEST THE STEERING SYSTEM
Rotate the wheel in clockwise and counter-clockwise direction and make sure that the system works correctly, agree with the directions on f
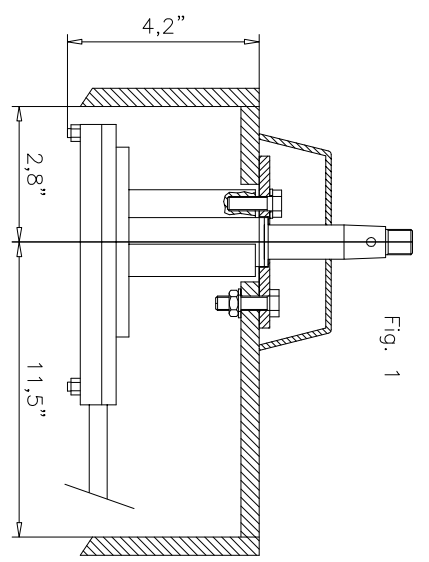


| N° | QT. | DESCRIPTION |
|----|-----|-------------|
| 01 | 01 | HELM  G08 |
| 02 | 03 | NUT M8 |
| 03 | 01 | ALLUMINIUM  PLATE |
| 04 | 03 | WASHER  M8 |
| 05 | 03 | SCREW  M8x35 |
| 06 | 03 | SCREW  3.5x13 |
| 07 | 01 | WASHER  Ø16 |
| 08 | 01 | NUT  M16 |
| 09 | 01 | BEZEL |
| 10 | 03 | SCREW  M8x25 |
| 11 | 03 | WASHER  Ø8 |
| 12 | 01 | PIN  FOR  S.  WHEEL |
| 13 | 01 | SCREW  TCCE  M6x35 |
| 14 | 01 | NUT  M6 |

Fig. 2

Fig. 1

4,2"
2,8"
11,5"
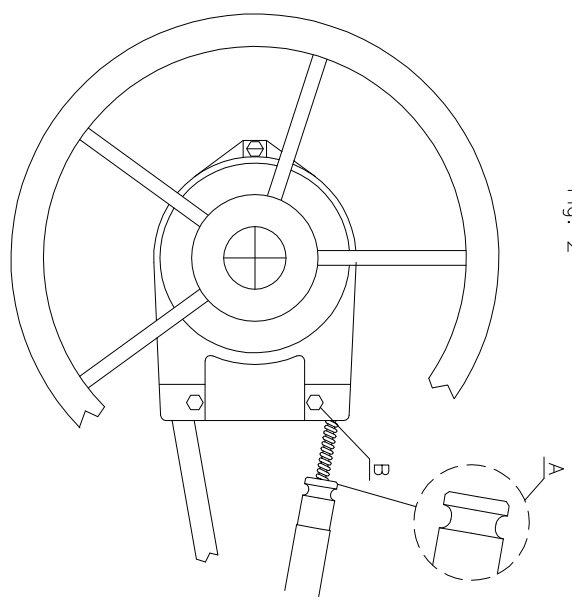
| Ind. | | Modifiche | | Data | Firma | Descrizione: | INSTALLATION |
|------|--|-----------|--|------|-------|--------------|--------------|
| Scala | F.S. | | N° pezzi | | | Semilavorato: | Materiale: |
| | Nome | Data | | | | | Trattamento |
| Disegnato | 2008 | V.Mancini | Gruppo  G08 | | | | |
| Approvato | 2008 | V.Mancini | Disegno  INSTALLATION | | | | |

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mavi-mare